

PRODUCT TECHNICAL SPECIFICATION	No.	WT-2011/LP-64
IGNIWAX	Edition no.	8
long burning wax for grave candles	Date (of actualisation)	February 6th, 2020

1. INTRODUCTION

- **1.1. Subject.** The subject of this document is the IGNIWAX long burning wax for grave candles obtained as a mixture of refined hydrocarbons.
- **1.2. Range of the WT subject usage.** The product is used in production of poured candles.

2. LABELLING

2.1. Labelling examples:

IGNIWAX

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3. QUALITY REQUIREMENTS AND TEST METHODS

3.1. Standard parameters and test methods.

Table 1. – Quality requirements valid for each batch of the product:

			1
Parameters	Unit	IGNIWAX parameter value	Test method
1	2	3	4
a) Congealing point	°C	max. 62	PN ISO 2207:2011 ASTM D 938-92
b) Kinematic viscosity at 100°C	mm²/s	max. 8,0	PN-EN ISO 3104:2004
c) Mechanical impurities and water content	-	Not present	PN-C-96115:1974
d) Flash point (o.c.)	°C	min. 180	PN-EN ISO 2592:2008 ASTM D 92-97
e) Needle penetration at 25°C	mm⋅10 ⁻¹	evaluate, indicate in certificate	PN-C-04313:2018 ASTM D 1321
f) Appearance	-	White homogenous mass	Visual

3.2. Sample taking. According to PN-EN ISO 3170:2006.

4. PACKAGING, STORAGE AND TRANSPORTATION

- **4.1. Packaging.** Igniwax is stored in the following way:
 - liquid loose in heated storage tanks,



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- cardboard boxes 20kg.

The method of packaging and storage is in accordance with the regulations of transportation of petroleum products described in national and international transportation law.

It is admitted to use other kind of packages previously agreed between recipient, producer and carrier, in condition that product is protected well.

On each package should be placed a label with at least following information:

- a) producer name,
- b) address of producer
- c) labelling according to the point 2.,
- d) mass net or volume,
- e) date of production,
- f) control number.
- **4.2. Storage.** IGNIWAX long burning wax for grave candles should be stored in closed packages in a shaded place protecting against direct access of sun (UV radiation), humidity and mechanical impurities far from the heat radiators. Shelf Life of the product stored in accordance with the above guidelines is 5 years.
- **4.3. Transportation.** The product is not classified as dangerous when shipped by all means of transport and is not a subject of the transportation regulations RID/ADR.

5. ADDITIONAL INFORMATION

- **5.1.** Institution preparing WT: Polwax S.A., Jasło, Poland
- 5.2. Standards and referenced documents

PN-EN ISO 3170:2006 – Petroleum liquids. Manual sampling.

Other standards related: table 1.

Checked:

SZEF BIURA TECHNOLOGII

------Wojciech Szczypka Head of the Technology Office Approved:

DYREKTOR OPERACYJNY

Plots dodlowingtor